



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4029-041
Job Sheet 189241



Part No: D4029-041

Job Qty: 4 pcs

Part Name: Webbing (Long Basket)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: 3/20/19

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG D4029 REV.C IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B rev.A as per dwg DD 10.03.15 verified by:EC IPP REV:C 18.12.14 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	4 pcs		3/20/19	0.00	0.00	Purchasing - 1		MAR 20 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	4 pcs		3/20/19	0.00	0.00	Packaging 2 - 1 - B4B		MAR 20 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S164049



Part: D4029-041

Job No: 189241

Serial No/Batch: S164049

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 03/20/19

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	4 pcs	3/20/19	0.00 0.00	QC 6 - 9	DAS
					QC 6 - 68	MAY 14 2019 68
					QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	4 pcs	3/20/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	P.C. ST 458A MAY 4 2019
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140	QC 21 - SA	4 pcs	3/20/19	0.00 0.00	QC 21 - SA - 21	DAS
					QC 21 - SA - 70	21 MAY 14 2019
					QC 21 - SA - 53	9-89
Part Op 100 - Purchasing - Issue P/O: Fabricate D4029-041 as per Dwg D4029 Possible Supplier: Aerotex						
Descriptions: or Tulmar						
110 - Receive & Inspect for Damage & Mat'l Certs - Ensure Material Release Note is attached						
120 - QC6- All purchased or subcontracted products						
130 - Identify as per dwg & Stock Location:						
140 - QC21- Final Inspection - Work Order Release						

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D4029-041P	Webbing (Long Basket)	4 pcs (1 ea)	100-Purchasing	5164047
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4029-041P	4	0	0
Part Specifications				
Specifications could not be found.				

Plex 3/20/19 8:04 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4029-041
Job Sheet 189241



Part No: D4029-041

Job Qty: 3 ea

Part Name: Webbing (Long Basket)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/22/19

Job Tracking No:

Due Date: ~~2/8/19~~ 03/15/2019

Created By: Chrisoula Tsimiklis

Type: Stock

Description:

Note: DWG D4029 REV.C IPP RevA: new issue DD 10.01.12 verified by:EC IPP Rev:B rev.A as per dwg DD 10.03.15 verified by:EC IPP REV:C 18.12.14 AS PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs		2/8/19	0.00	0.00	Purchasing		
110	Packaging	3 pcs		2/8/19	0.00	0.00	Packaging2		
120	QC	3 pcs		2/8/19	0.00	0.00	QC6		
130	Packaging	3 pcs		2/8/19	0.00	0.00	Packaging3-2		
140	QC21-SA	3 Ea		2/8/19	0.00	0.00	QC21		

Part Op 100 - Issue P/O: 042366 Fabricate D4029-041 as per Dwg D4029 Possible Supplier: Aerotex or Tulmar
Descriptions: 110 - Ensure Material Release Note is attached

x4 23 Jan 2019.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4029-041P	Webbing (Long Basket)	3 pcs (1 ea)	100-Purchasing	

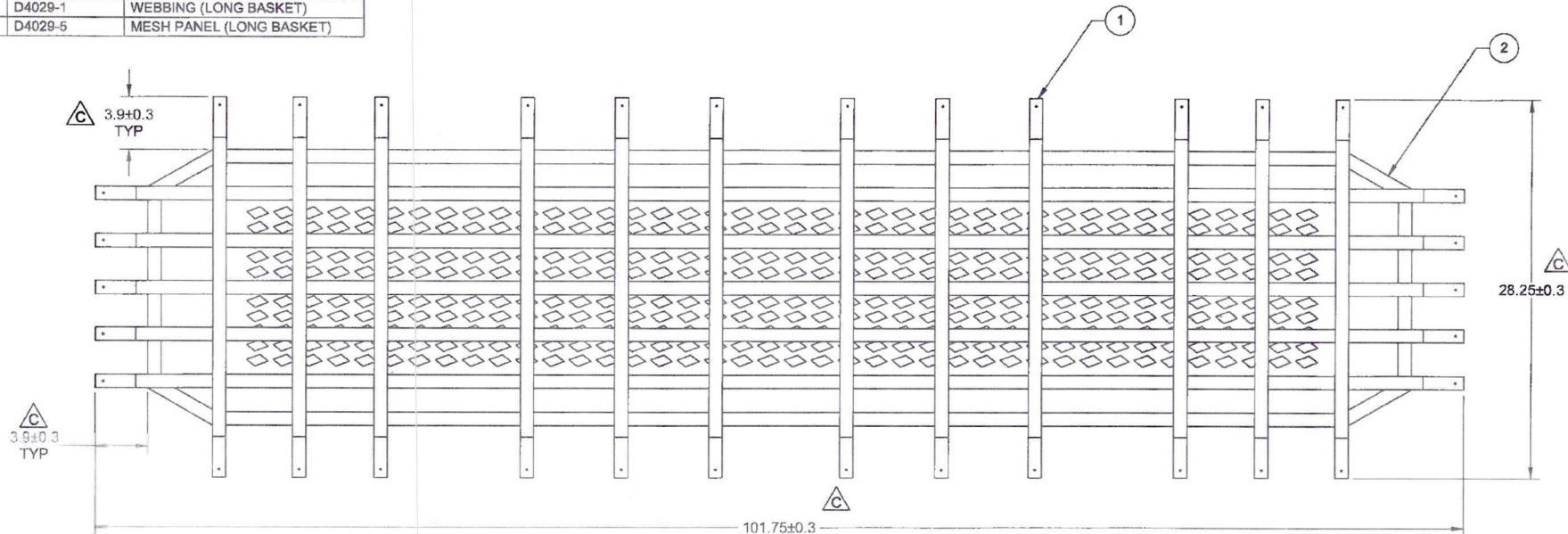
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4029-041P	3	0	0

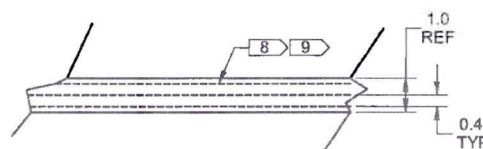
Part Specifications

Specifications could not be found.

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET)



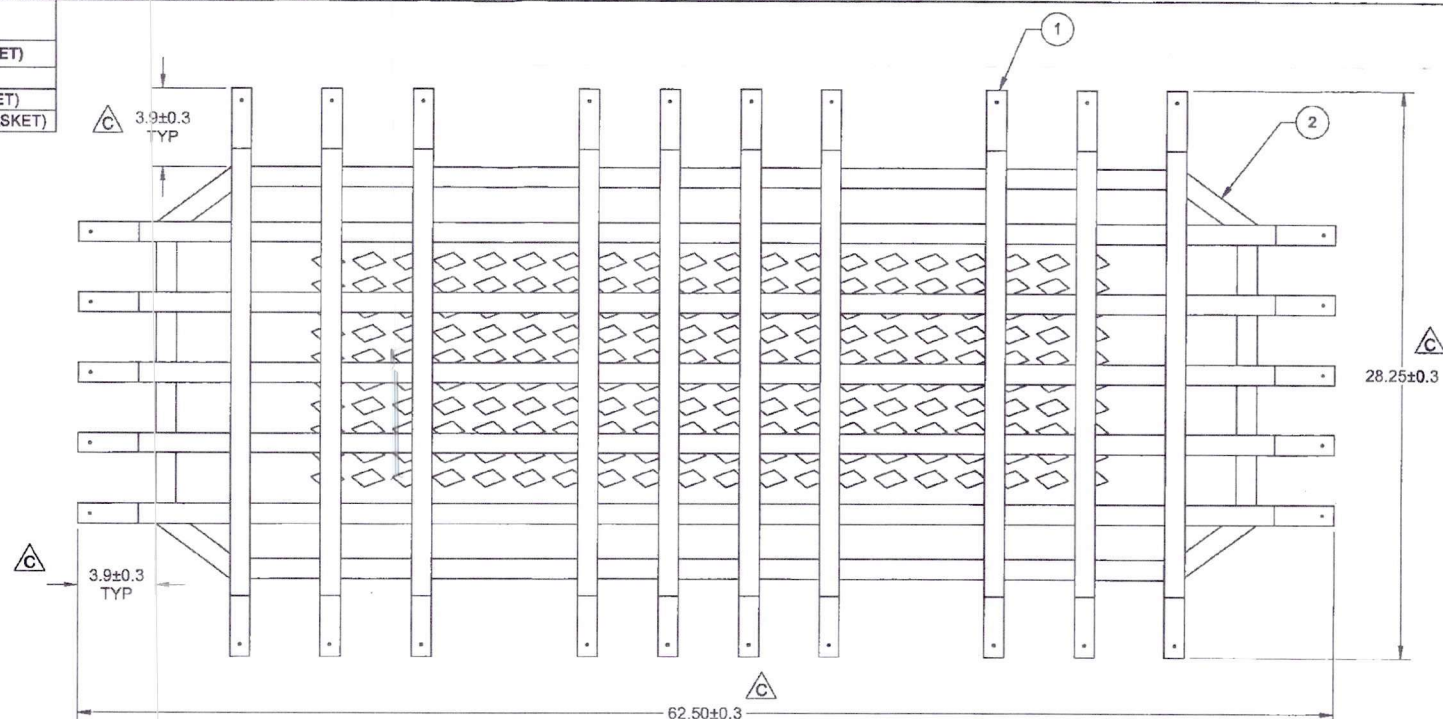
TYPICAL MESH-TO-WEBBING STITCH PATTERN

- NOTES:**
- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.04 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
 - 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

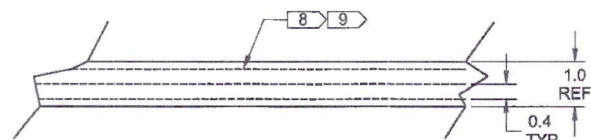
RELEASED
2018-12-03
ECN 18-804

APPROVED	DESIGN	VS	DART AEROSPACE LTD	
	DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	SAD	DRAWING NO.	REV. C
	MFG. APPR.	DD	D4029	SHEET 1 OF 6
	APPROVED	VS	TITLE	SCALE
	DE APPR.	CP	WEBBING, 350 BASKET	NTS
	DATE	18.11.06	COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE REPRODUCED OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY	P/N	DESCRIPTION
	X	D4029-043	WEBBING (SHORT BASKET)
1	1	D4029-3	WEBBING (SHORT BASKET)
2	1	D4029-7	MESH PANEL (SHORT BASKET)



D4029-043 WEBBING (SHORT BASKET)

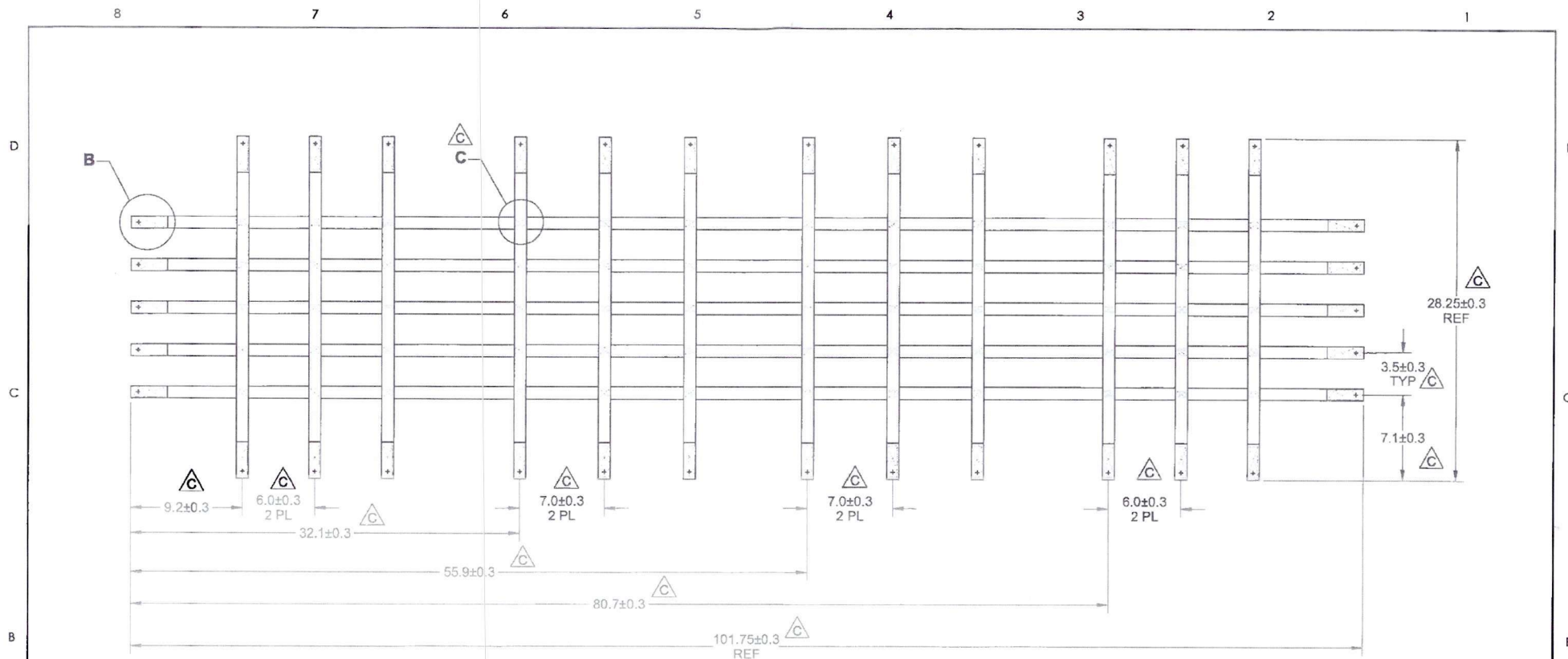


TYPICAL MESH-TO-WEBBING STITCH PATTERN

- NOTES:**
- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 2.11 lbs
 - 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
 - 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

DESIGN	VS	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	DRAWING NO.	REV. C
MFG. APPR.	DD	D4029	SHEET 2 OF 6
APPROVED	VS	TITLE	SCALE
DE APPR.	CP	WEBBING, 350 BASKET	NTS
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RELEASED
2018-12-03



D4029-1 WEBBING (LONG BASKET)

RELEASED
2018-12-03

NOTES:

- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 2.0 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

APPROVED

DESIGN VS
DRAWN RF
CHECKED SAD
MFG. APPR. DD
APPROVED VS
DE APPR. CP
DATE 18.11.06

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

D4029

TITLE

WEBBING, 350 BASKET

REV. C

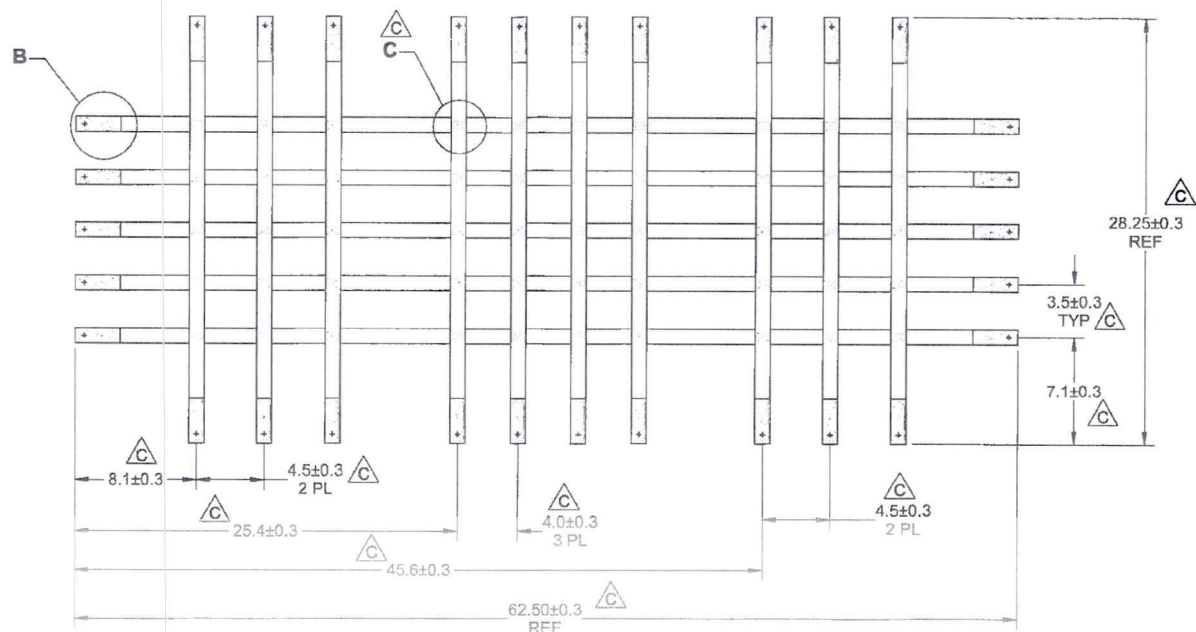
SHEET 3 OF 6

SCALE

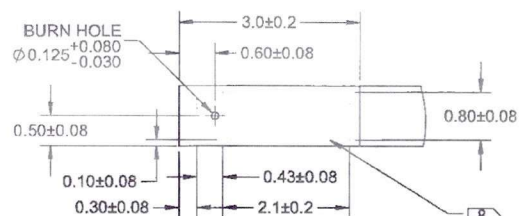
NTS

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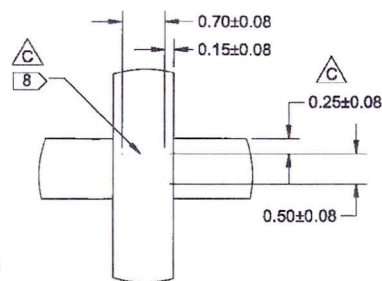
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D4029-3 WEBBING (SHORT BASKET)



DETAIL B



DETAIL C

NOTES:

- 1) MATERIAL: WEBBING MATERIAL - NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED
THREAD - NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO A-A-59826
TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.5 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING

RELEASED
2018-12-03

APPROVED

DESIGN VS
DRAWN RF
CHECKED SAD
MFG. APPR. DD
APPROVED VS
DE APPR. CP
DATE 18.11.06

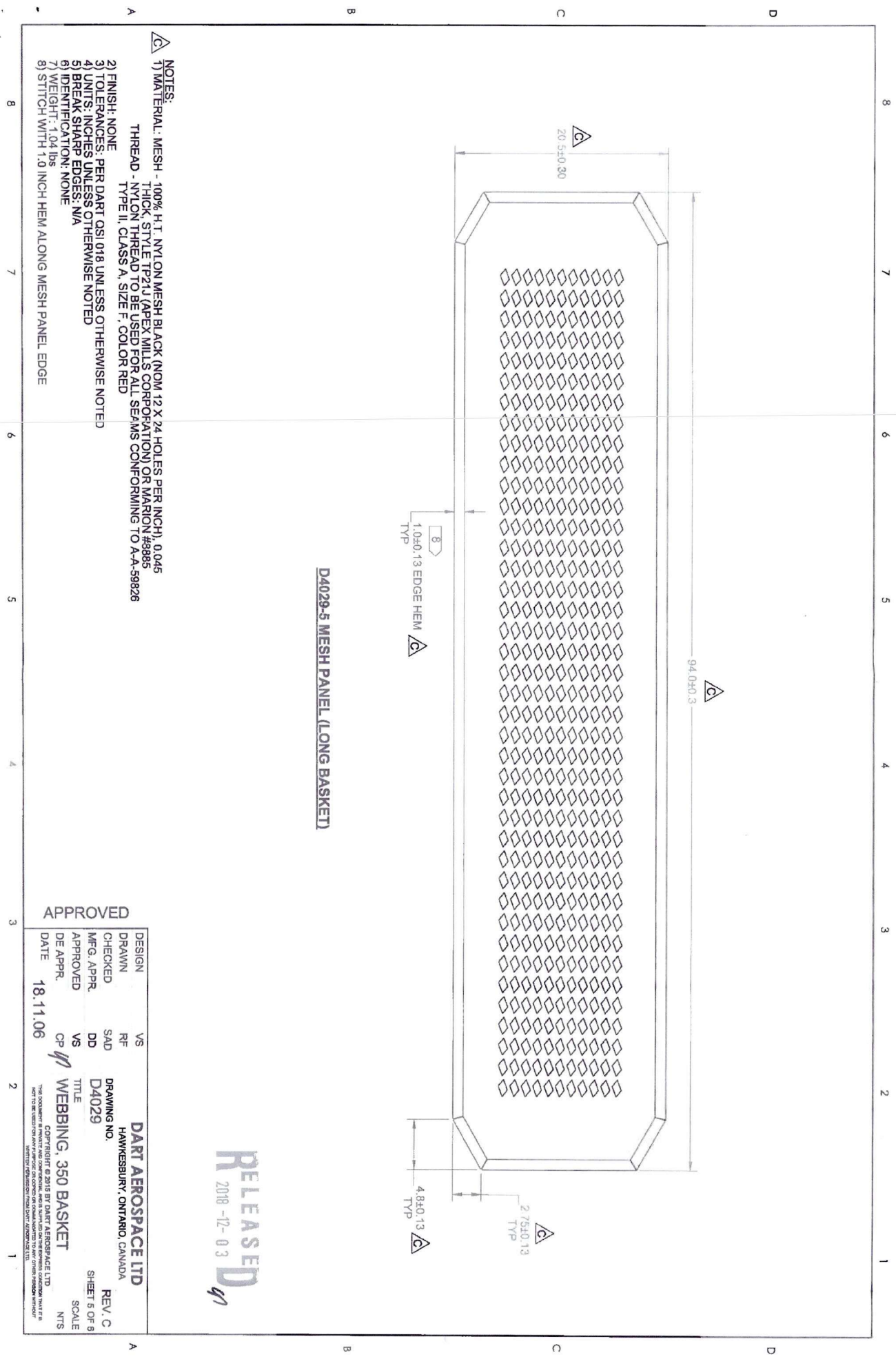
DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D4029

TITLE
WEBBING, 350 BASKET

REV. C
SHEET 4 OF 6
SCALE
NTS

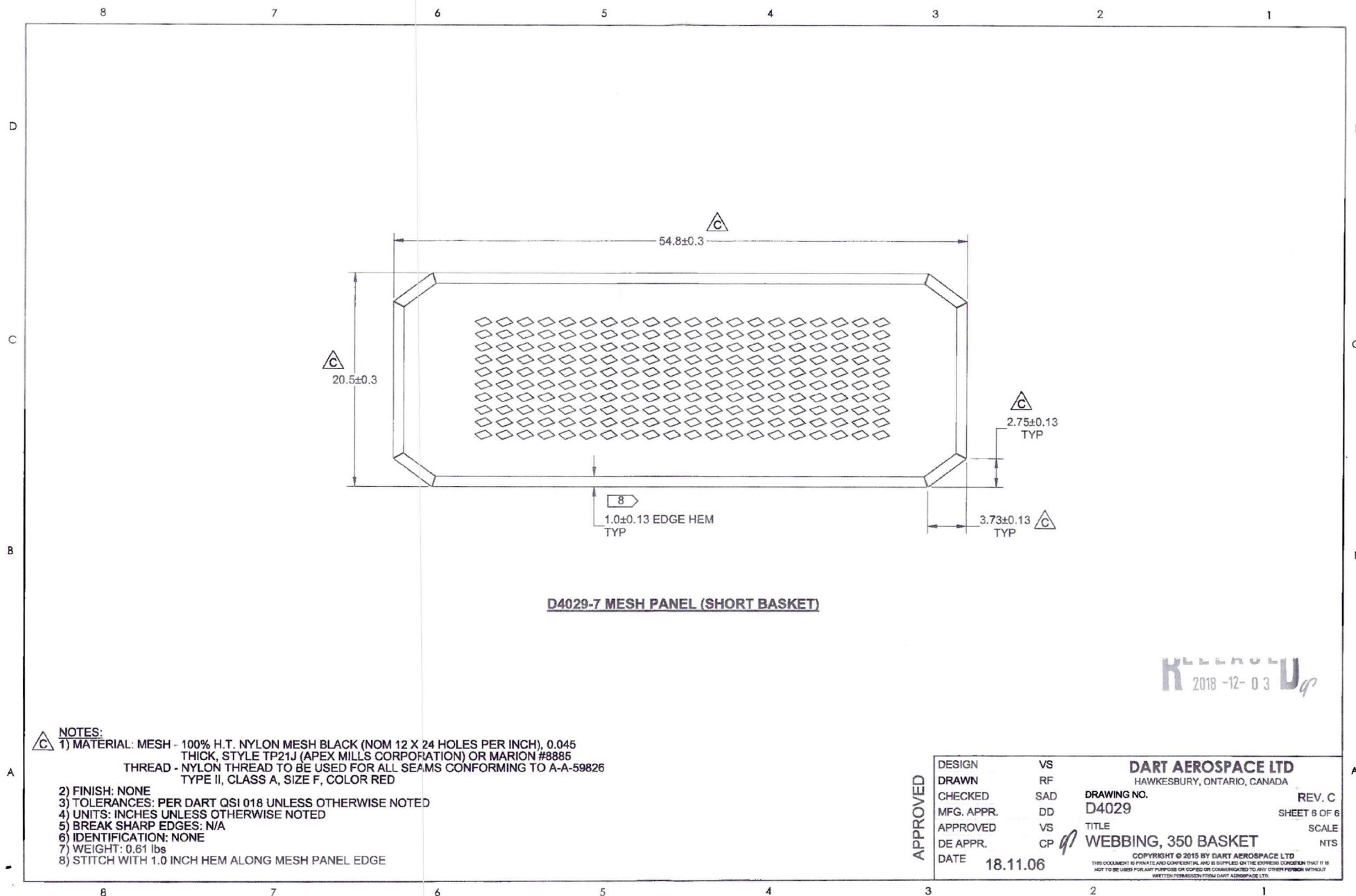
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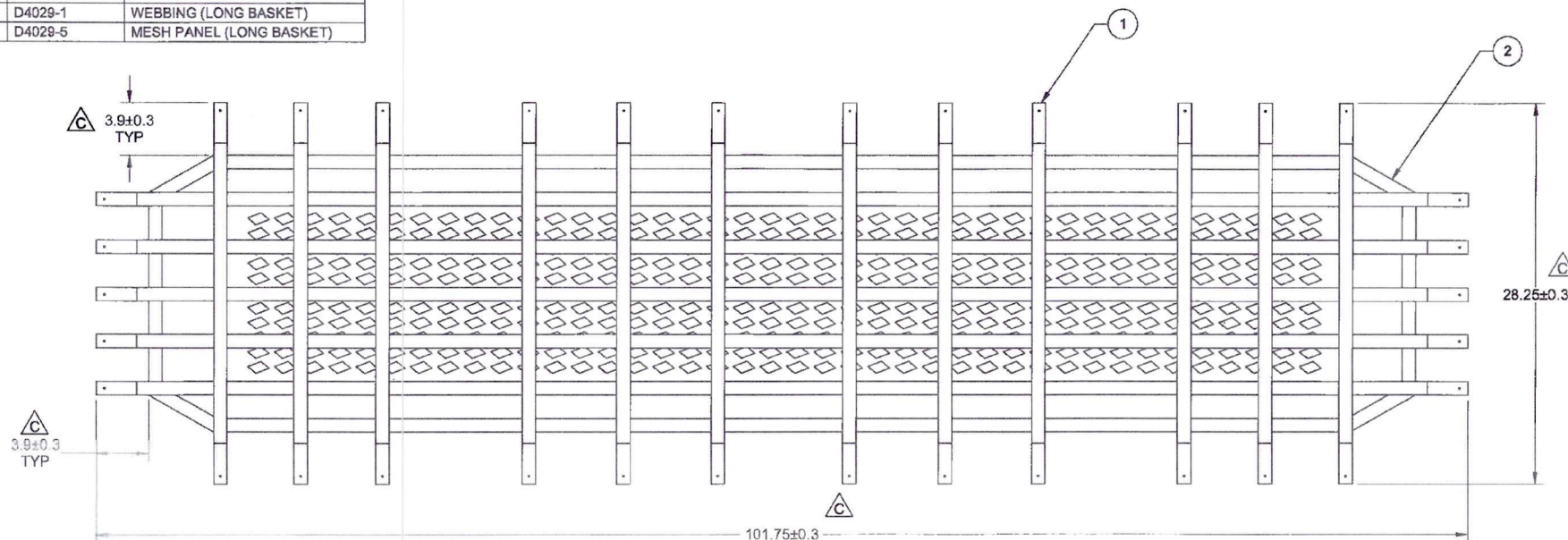
- NOTES:
- 1) MATERIAL: MESH - 100% H.T. NYLON MESH BLACK (NOM 12 X 24 HOLES PER INCH), 0.045 THICK, STYLE TP214 (APEX MILLS CORPORATION) OR MARION #8885
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART OSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 1.04 lbs
 - 8) STITCH WITH 1.0 INCH HEM ALONG MESH PANEL EDGE

APPROVED	
DESIGN	VS
DRAWN	RF
CHECKED	SAD
MFG. APPR.	DD
APPROVED	VS
DE APPR.	CP
DATE	18.11.06
DART AEROSPACE LTD	
HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4029	
TITLE	
WEBBING, 350 BASKET	
REV. C	
SHEET 5 OF 8	
SCALE	
NTS	

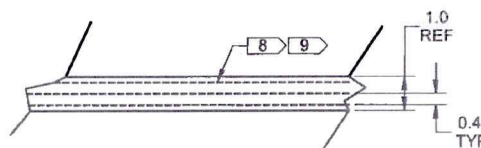
RELEASED
2018-12-03



ITEM	QTY	P/N	DESCRIPTION
	X	D4029-041	WEBBING (LONG BASKET)
1	1	D4029-1	WEBBING (LONG BASKET)
2	1	D4029-5	MESH PANEL (LONG BASKET)



D4029-041 WEBBING (LONG BASKET)



TYPICAL MESH-TO-WEBBING STITCH PATTERN

NOTES:

- 1) MATERIAL: THREAD - NYLON, A-A-59826, TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 3.04 lbs
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACKSTITCH
- 9) MESH PANELS SEWN TO INTERIOR SIDE OF NET, STITCH MESH TO WEBBING ALONG CENTER OF WEBBING STRIP WITH TRIPLE CONTINUOUS STITCHES.

RELEASED
2018-12-03
ECN 18-804

C	ADDED LENGTH AND WIDTH DIMENSIONS TO -041/-043; ALL THREAD NOW RED PER A-A-59826; GENERAL UPDATE ON TOLERANCE PER SUPPLIER REQUEST. REPLACE DETAIL A FOR GENERAL SKETCH, REVISE DETAIL C TO BOX STITCH PATTERN WAS FLAG STITCH PATTERN; 84.0 WAS 98.0 & 20.5 WAS 22.5 (FOR -3); 54.8 WAS 56.8 & 20.5 WAS 22.5 (FOR -7); UPDATE NOTES 1 TO -5 & -6. REF NCR18-6845	RF	18.11.06
B	ADD -5/-7; ADD -5/-7 MESH TO -041/-043; -1/-3 WAS -041/-043 AT REV. A. REF CIR 15-60	VS	15.12.17
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	VS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4029 TITLE: WEBBING, 350 BASKET COPYRIGHT © 2015 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR DISSEMINATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	RF		
CHECKED	SAD		
MFG. APPR.	DD		
APPROVED	VS		
DE APPR.	CP	REV. C	
DATE	18.11.06	SHEET 1 OF 6	
		SCALE	
		NTS	

APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042366



Supplier: TUL001-VC
Tulmar Safety Systems
1123 Cameron St
Hawkesbury
ON
K6A 2B8 Canada
Phone: 613 632 1282
Fax: 613 632 2030

PO No: PO042366
PO Date: 1/23/19
Due Date: 3/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189241	D4029-041P			Webbing (Long Basket) : AS PER DWG D4029 REV. C	Firmed -		2/15/19	4 pcs	0 pcs	4 pcs	\$645.00/pcs	\$2,580.00

Grand Total: \$2,580.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

Plex 1/23/19 10:33 AM dart.Lussier.Patrick

PACKING SLIP

TULMAR

Tulmar Safety Systems Inc.
1123 Cameron Street
Hawkesbury, ON K6A 2B8
Tel: 613-632-1282
Fax: 613-632-2030
GST R132478223
MID : XOTULSAF1123HAW
email: info@tulmar.com

Packing Slip No Page

65952 1

Ship Date

3/18/2019

Bill To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Order number	Sales order date	Account number	Loc	Account manager
36778	1/23/2019	CDART100	H	Vicky Eve Lovvorn

PO number	Ship via	Shipping Terms
042366	Pick-Up	FOB ORIGIN

Item No.	Quantity ordered	UOM	Qty Shipped/Returned	Quantity on back order
Description				

87395-001	4.00	EA	4.00	
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Webbing, 350 Basket

Drawing No: (Ref D4029-041)

DWG Rev: C

SF = 47266

Lot no.: BATCH0000000003 4.00

Certificate of Conformance

☐ See Certification Enclosed

I hereby certify that the items listed hereon have been inspected, and / or tested (as applicable), conform to all specifications and requirements detailed in the contract or purchase order. Objective evidence to support this statement is on file, and can be made available upon request.
If any questions or concerns, please contact QA Manager @ 613-632-1282 ext. 225.

Authorized Inspector

Jessie Lee Jackson

Date:

MAR 19 2018